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1270 Aberdeen St
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K6A 1K7
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RBT18402-13
Job Sheet 197579



Part No: RBT18402-13

Job Qty: 34 pcs

Part Name: Foot Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 8/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18402 Rev 1A IPP Rev. A 19.07.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	34 pcs	8/27/19		0.00	11.33	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		CC
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
115	QC 9	34 pcs	8/27/19		0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		B
							QC 9 - 9		
120	QC 5	34 pcs	8/27/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S206986



Part: RBT18402-13

Job No: 197579

Serial No/Batch: S206986

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 08/20/19

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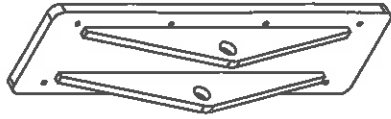
						QC 5 - 9	
						QC 5 - 50	EL
						QC 5 - 30	
						QC 5 - 40	
						QC 5 - 61	
						QC 5 - 81	
130 Powdercoat - 6 Fire Red - B4B	34 pcs	8/27/19	0.00	1.13		Powdercoat - 1 - B4B	
						Powdercoat - 2 - B4B	
						Powdercoat - 3 - B4B	BFB 19-08-30
						Powdercoat - 4 - B4B	
140 QC 3	34 pcs	8/27/19	0.00	0.00		QC 3 - 10	
						QC 3 - 13	
						QC 3 - 15	
						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 68	
						QC 3 - 9	
						QC 3 - 40	SEP 05 2019 40
						QC 3 - 19	3-00
						QC 3 - 43	
						QC 3 - 24	
						QC 3 - 61	
						QC 3 - 81	
180 Packaging 3-1 - Stock - B4B	34 pcs	8/27/19	0.00	0.00		Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	EL
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	34 pcs	8/27/19	0.00 0.00	QC 21 - SA - 21	SEP 13 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - Weld per dwg A/R S.S. rod Batch: _____)Weld as per DWG. Descriptions: 115 - (QC9- Inspect visual per QSI004- Fusion Welds) 120 - (QC5- Inspect part completeness to step on W/O) 130 - Fire Red(Ref:4.3.5.10) per QSI005 4.3) Mask as per note 8. START TIME: <u>3:10</u> OVEN TEMPERATURE: <u>375°</u> 140 - (QC3- Inspect Part Finish) 180 - (Identify as per dwg & Stock Location: <u>W4001</u>) 190 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBT18402-15	Foot Plate	34 pcs (1 ea)	110-Large Fab - Welded Assy-1	<u>5200893</u>	
RBT18402-17	Gusset	68 pcs (2 ea)	110-Large Fab - Welded Assy-1	<u>5201591</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Large Fab - Welded Assy-1	RBT18402-15	34	0	0	
	RBT18402-17	68 <u>GA210F</u>	0	0	
Part Specifications					
Specifications could not be found.					

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REVISIONS		DESCRIPTION		DATE		INITIAL		APPROVED	
REV									



WELD 50%
AVOID HOLES

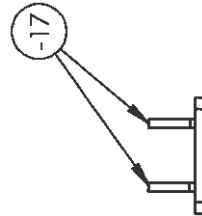


SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 197518 M/S
190710

-13

FOOT WELDMENT

-17



-15

NOTE:
USE ALIGNMENT FIXTURE TO POSITION

RED BARN MACHINE

FORWARD AIR TRANSPORT SHORING JACK

DWG NO.	RBT18402-13	REV	1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES ON:		DRAWN BY: GILBERT	
DECIMALS		APPROVED <i>D. Weil</i>	
.XXX ± .005		TREAT	
.XX ± .01		FINISH POWDER COAT RED	
X ± .1		SPEC RAL 3020	
UNLESS OTHERWISE SPECIFIED		USED ON MODEL	
1. BREAK ALL SHARP EDGES		FIRE SCOUT MQ-8B	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DATE 1/14/2011	
SCALE 1:8		SHEET 8 OF 13	

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Contamination ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance ☐ BOM/Route ☐ Grain Direction ☐ Drawing ☐ Broken/Damage/Defect ☐ Weld ☐ Finish ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Drill Holes ☐ Out of Sequence ☐ Misread ☐ Fit/Function ☐ Off-set/Set-up ☐									
		Other/Details:									